

**Marking**

CAS

Characterization acc. ADR

7664-41-7  
 UN 1005 AMMONIA,  
 ANHYDROUS, 2.3  
 (8), (C/D), ENVIRONMENTALLY  
 HAZARDOUS

**Cylinder Marking**

Shoulder color: yellow

**Essential properties**

liquified gas, lighter than air, colorless, pungent, hardly  
 inflammable, corrosive, toxic, toxic to aquatic life

**Symbols of risks**

For additional safety information see safety data sheet \*-NH3-002

**Description**

Colourless, toxic, corrosive, strong hygroscopic, liquified gas with characteristic odor. May cause chemical burns to skin and cornea. Ammonia forms explosive atmospheres with oxidizing gases, with halogens and Mercury. Very high solubility in water (alkaline). Strong exotherm reaction with acids. In presence of humidity strong corrosive behaviour against aluminium, copper, silver and zinc.

**Materials**

Cylinders and Valves: any usual materials; except brass and copper(-alloys).  
 At brass resp. copper danger of stress corrosion cracking caused by  
 humidity  
 Seals: PTFE, PCTFE, PA, PE, PP.

Physical Properties			
molecular weight	17,304 kg/kmol	vapour pressure at 20 °C	
critical point		gas density at 0 °C and 1,013 bar	0,7714 kg/m <sup>3</sup>
temperature	405,50 K	density ratio to air	0,5966
Pressure	113,53 bar	gas density at 15 °C and 1 bar	0,71979 kg/m <sup>3</sup>
density	0,234 kg/l	conversion factor	
triple point		liquid at Ts to m <sup>3</sup> gas (15 °C, 1 bar)	0,947
temperature	195,25 K	virial coefficient	
Pressure	0,0607 bar	Bn at 0 °C	-14,9*10 <sup>-3</sup> bar <sup>-1</sup>
boiling point		B30 at 30 °C	-9,7*10 <sup>-3</sup> bar <sup>-1</sup>
temperature	239,82 K; -33,3 °C	gaseous state at 25 °C and 1 bar	
liquid density	0,6819 kg/l	specific heat capacity cp	2,0757 kJ/kg K
evaporation heat	1368,11 kJ/kg	thermal conductivity	242 *10 <sup>-4</sup> W/m K
		dynam. viscosity	10,02*10 <sup>-6</sup> Ns/m <sup>2</sup>